Work Order Tuesday, October	· ID 63053 19, 2010 10:17:27 AM										Page 1
Revision ID: Item Name: M	03833-3 Tesh (Lid End) 0/19/2010		Accept	Cust Item Customer:	lD:		ii i	Setup	Start Stop	1 10011101 6	11 14 14 16 1 11 14 14 16 1
Approvals: I	Process Plan:	Date: 10-10-19 Date:	Tooling: SPC (Y/N):		Pate:			Run	Start Stop		1110 161 1601 1501 1110 118 1181 1501
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr D3833	Revision Nbr Rev A										
Waterjet FLOW CNC Waterjet	FLOW WATER JET Memo 1-Cut as pe Deburr if n	er Dwg D3833 DDwg Rev:	0.00 A□Prog Rev:_	A 02-			7	310-11	<u>0-</u> 51		
110 QC Quality Control	QC2- Inspect parts off r	nachine FAI/FAIB	0.00				<u>\P</u>	10	10-	9 (
	QC8- Inspect parts - sec	cond check	0.00				/				1
QC Quality Control	Memo		0.00				6-				1010

	-								
W/O:			WC	RK ORDER CHANGI	ES				(-
DATE	STEP	PRC	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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								!	
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ A	۸:	_ Date: _	
	R	esolution:	Dispositio	n:	_ QA: N/C Cld	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
									1

Work Order ID 63053

Required Date: 10/26/2010

Tuesday, October 19, 2010 10:17:27 AM



Page 2

Item ID:

D3833-3

Accept

Setup Start



Revision ID:

Item Name:

Mesh (Lid End)

Start Date:

10/19/2010

Start Qty: 6.00

Req'd Qty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Date:

Tooling:

Date: Date: Run

Start

Stop

Stop



QC:

Date: _____

SPC (Y/N):

Set Up/

Tool ID

Tool # Plan

Accept Code .Qty

Reject Qty

Reject Insp. Number Stamp

Description Identify as per dwg & Stock Location:

Run Hours 0.00

Work Center ID 130

Sequence ID/

Packaging Packaging

Memo

0.00

SAI) 10-11-02

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

	•								
W/O:			WO	RK ORDER CHANGE	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		Article .		·		, .			
Part No		PAR #:							
	Res	solution:	Disposition	:	QA: N/C C	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	3)			
DATE	CTED	Description of NC			n B	Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti	ion C	Chief Eng	QC Inspector
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Picklist Print

Tuesday, October 19, 2010 10:17:31 AM

Work Order ID: 63053

Parent Item:

D3833-3

Parent Item Name: Mesh (Lid End)



Start Date: 10/19/2010

Required Date: 10/26/2010

Page 1

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	864.7941	0.5189	3.277263		16-01	
				Location	•	Look	O+	Los Codo					

Location	Loc Qty	Loc Code	
MAT	864.794133		
114809	139.403243		
114853	11.80059		
115012	395.1315		
115067	13.0125		
115171	6.0394		
115401	80.8095		115401
115665	218.5974		

Dart Aei	rospace L	_ta							
W/O:			WO	RK ORDER CHANGES	3				
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
4 - 1-00 ·									
Part No	•	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A :	_ Date: _	
	Res	solution:	Disposition	:	QA: N/C CI	osed:		Date:	,
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCF)	, <u>, ,, ,, ,, , , , , , , , , , , , , , </u>	,	
DATE	STEP	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ction C	Chief Eng	QC Inspector
ų, a									

DART AEROSPACE LTD	Work Order:	43053
Description: Mesh, Lid End	Part Number:	D3833-3
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

		X	First Artic	:le	Proto	otype		
Drawing Dimension	Tolerand	ce	Actual Dimension	Accept	Reject	Method of Inspection	Com	ments
467	+/-0.030	0	4.67	8		T 1801		
16.00	+/-0.03	0	16.00	ð		7		
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easured by:	B	7 [Audited by:	1/		Prototype Appr	roval:	N/A
Date:	10-10-21		Date:	/1002/		· · · · · · · · · · · · · · · · · · ·	Date:	N/A:

Rev	Date	Change	Revised by	Approved
Α	09.11.04	New Issue	KJ 🚧	1 1

W/O:			W	ORK ORDER CHANGE	ES						
DATE	STEP	PRC	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						·	<u> </u>				
Part No	.	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date: _			
	Re	esolution:	Disposition	on:	QA: N/C C	losed:		Date:			
NCR:	:	•	WORK ORD	ER NON-CONFORMA	NCE (NCF	₹)					
DATE	STEP	Description of NC	In idial	Corrective Action Section	on B						Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Date		ion C	Chief Eng	QC Inspector		
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		·									

D3833-3 MESH, LID END D3833-5 MESH, LID END

SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER

Α NEW ISSUE MB 08.09.23 DATE REV. DESCRIPTION BY DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED D3833 MFG. APPR. APPROVED MESH, BASKET END NTS

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THIS DODUMENT OF PRIVATE MACCOUNTING AND OF EXPANSION OF THE PRIVATE OF THE PRIV TITLE SCALE DE APPR. DATE 08.09.23

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

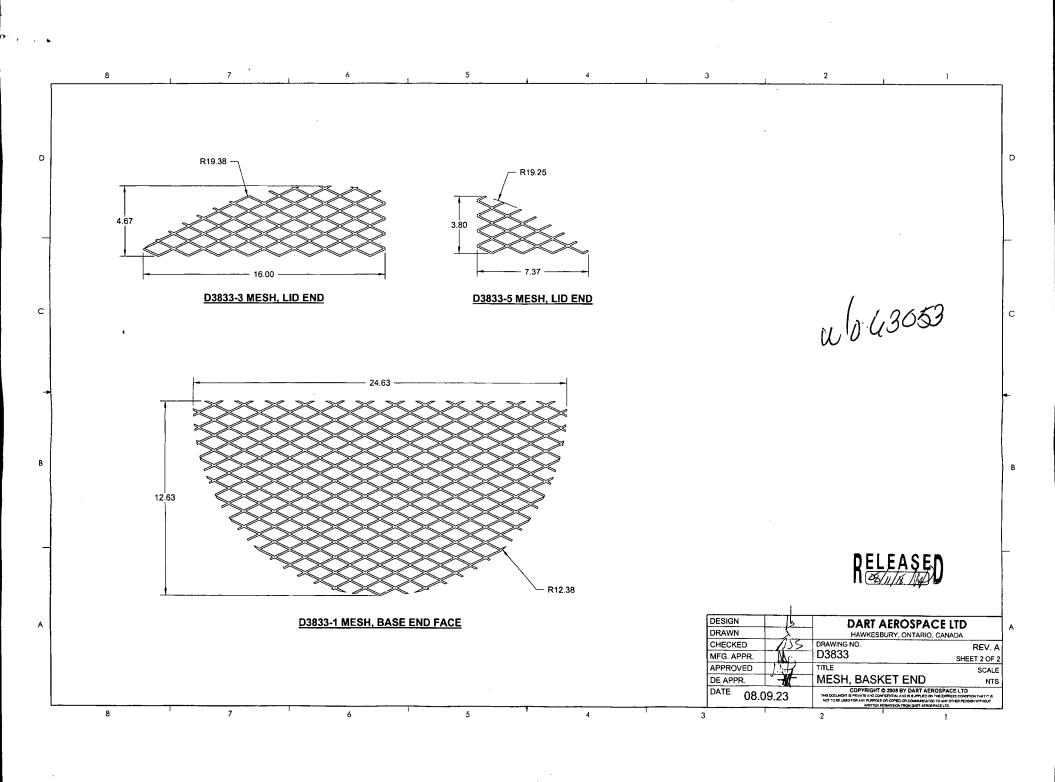
D3833-1 MESH, BASE END FACE

REV. A

SHEET 1 OF 2

W/O:			WORK ORDER	CHANGES				f
DATE	STEP	PRO	CEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・・	Fault Category:	NCR: Yes	No DQ	A:	Date: _	
	Resolu	ıtion:	Disposition:	QA: N/C (Closed:		Date: _	
NCR:		<u>'</u>	WORK ORDER NON-CON	FORMANCE (NC	R)			

	WORK ORDER NON-CONFORMANCE (NCR)								
	Description of NC		Corrective Action Section B		Verification	Approval	Approva		
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto		
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DATE	STEP	PRO	ROCEDURE CHANGE			/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No	:	PAR #:	Fault Category: NCR			R: Yes No DQA: Date:				
			Disposition: C							
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (N	ICR)				
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verificatio		ation	Approval	Approval
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